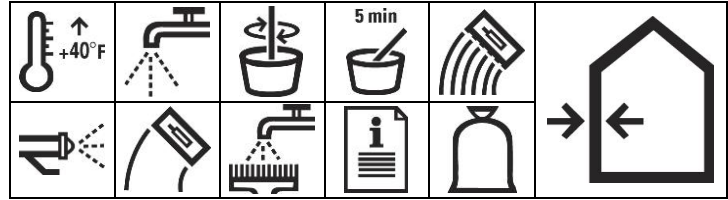


# Sto Primer/Adhesive-B

80101 Sto Primer/Adhesive-B



## Technical Data

REPORT	TEST METHOD	TEST CRITERIA	TEST RESULTS
<b>Surface Burning</b>	ASTM E-84	< 25 Flame Spread	0
		< 450 Smoke Developed	5
<b>Adhesion (psi)</b>	ASTM C-297 Modified	28 days	> 20 Gypsum Sheathing*
			> 15 EPS Board*
			> 80 Concrete Block*
			> 35 Dens-Glass® Gold**
<b>Impact Strength</b>	EIMA 101.86	Standard Impact Classification	Pass

\* Failure of substrate

\*\* Dens-Glass Gold is a registered trademark of G-P Gypsum Corp.

*Sto Primer/Adhesive-B is a one-component, polymer-modified, cement based, dry powder material used as an adhesive and base coat in the StoTherm® ci Systems.*

### Coverage

“Through the wall”: 55-70 ft<sup>2</sup> (5.1-6.5 m<sup>2</sup>) per bag (when used for both adhesive and base coat applications).

As an adhesive over sheathing and smooth masonry:  
90-125 ft<sup>2</sup> (8.4-11.6 m<sup>2</sup>) per bag, applied with a 1/2" x 1/2" (13 mm x 13 mm) U-notched trowel having 2" (51 mm) spread between notches.

As an adhesive over rough or uneven masonry:  
30-45 ft<sup>2</sup> (2.8-4.2 m<sup>2</sup>) per bag, applied with a 5/8" x 5/8" (16 mm x 16 mm) square-notched trowel, having 5/8" (16 mm) spread between notches.

As a base coat: 75-115 ft<sup>2</sup> (7-10.7 m<sup>2</sup>) per bag.

As a skim coat: 90-135 ft<sup>2</sup> (8.4-12.5 m<sup>2</sup>) per bag.

*Coverages may vary depending on application technique and surface conditions.*

## Features Benefits

<b>1 One-component</b>	Ready to use; easily mixed with water on the job site
<b>2 Polymer-modified</b>	Excellent adhesion; increases durability and freeze/thaw resistance
<b>3 Creamy smooth consistency</b>	Trowels on easily; increases productivity
<b>4 Vapor permeable</b>	Allows substrate to breathe naturally; resists blisters caused by trapped vapor
<b>5 Factory blended Portland cement</b>	Assures performance mix ratio
<b>6 Low cement ratio</b>	Less alkalinity, less free lime, less efflorescence
<b>7 Bagged powder product</b>	Less solid waste than pails; freezing protection not required prior to mixing

## Surface Preparation

**As an adhesive**  
**StoGuard® Air & Water-resistive Barrier (AWRB):** ensure surface is clean, dry and free of surface contamination. Install StoTherm ci insulation board with adhesive to the AWRB within the allowable exposure period for the AWRB (see AWRB Product Bulletin).

**Concrete or Masonry:** surfaces must be clean, dry and free of frost, damage and all bond-inhibiting materials, including dirt, efflorescence, laitance, form oil and other foreign matter. Loose or damaged material must be removed by water blasting, sandblasting or mechanical wire brushing and repaired.

Avoid application over irregular surfaces. Resurface, patch or level surfaces to required tolerance and smoothness with appropriate Sto leveling materials. Refer to ASTM D-4258 and ASTM D-4261 for complete details on preparing cementitious substrates for coatings.

**Glass Mat Gypsum Sheathing in Compliance with ASTM C 1177, Exterior or Exposure 1 Wood-based Sheathing:** ensure surface is clean, dry and free of surface contamination. Sheathing must be installed and protected in accordance with manufacturer's and building code requirements. Remove and replace weather-damaged sheathing. Avoid application over irregular, out of plane surfaces. Install StoGuard AWRB within 30 days of installation of the sheathing (or as permitted by the sheathing manufacturer).

### Packaging

50 lb. bag (23 kg).

### Shelf Life

12 months, if properly stored and protected from moisture.

### Storage

Store off the ground in a dry area. Protect from extreme heat [90°F (32°C)], moisture and direct sunlight.

# Sto Primer/Adhesive-B

## Surface Preparation cont.

### As a base coat

**StoTherm ci Insulation Board:** insulation must be rasped and free of all bond inhibiting materials.

**Concrete or Masonry:** surfaces must be clean, dry and free of frost, damage and all bond-inhibiting materials, including dirt, efflorescence, laitance, form oil and other foreign matter. Loose or damaged material must be removed by water blasting, sandblasting or mechanical wire brushing and repaired.

## Mixing

Use 5-6.5 quarts (4.7-6.2 L) of water per 50 lb. bag (23 kg). Mix manually by adding one 50 lb. (23 kg) bag of Sto Primer/Adhesive-B to 5-6.5 quarts (4.7-6.2 L) of clean, potable water in a clean mixing pail. Mix with a clean, rust-free electric drill and paddle.

Allow to set approximately five minutes, adjust mix if necessary by adding up to 12 fl.oz. (0.35 L) of water per bag, and remix to a uniform consistency. Avoid re-tempering after mixing of product. Do not exceed maximum amount of water in mix ratio.

## Application

Apply only to sound and clean, dry, properly prepared, frost-free surfaces.

**As an adhesive:** Apply to the back of the insulation board with the appropriate size notched trowel. Form uniform ribbons of adhesive parallel to the short dimension of the board so the ribbons are oriented vertically. Immediately install the board horizontally with staggered joints and apply firm uniform pressure over the entire board surface. Do not delay installation once adhesive is applied.

**As a base coat:** Apply with a stainless steel trowel to an approximate thickness of 1/8" (3 mm). Work horizontally or vertically in strips of 40" (1 m) and immediately embed Sto Mesh in the wet Sto Primer/Adhesive-B by troweling from the center to the edges of the mesh. Avoid wrinkles in the mesh and smooth the base coat to eliminate trowel marks.

Minimum recommended dry thickness of the reinforced base coat is 1/16" (1.6 mm) when dry. Reapply additional base coat if necessary to achieve minimum thickness as soon as the first application is dry.

**As a skim coat:** Apply in one application to a maximum thickness of 1/16" (1.6 mm) to the prepared surface and smooth the surface.

### Curing/Drying

Dries within 24 hours under normal drying conditions [70°F (21°C), 50% RH]. Allow additional drying time during cold, humid, or wet weather until insulation board is fully adhered before rasping, and before application of primer or finish to hardened Sto Primer/Adhesive-B. Protect from rain, freezing and continuous high humidity until completely dry. Prevent rapid loss of moisture from exposure to direct sun, wind and high temperatures.

### Clean Up

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

## Limitations

- Use Sto Primer/Adhesive-B only when surface and ambient temperatures are above 40°F (4°C) during application and drying period.
- Sloped surfaces: Refer to Sto details.
- Sto Primer/Adhesive-B should not be used on weather-exposed horizontal or below grade surfaces or where immersion in water may occur.

- Sto Primer/Adhesive-B should not be used as a finish coating.
- Not for use over wood-based sheathing unless protected with appropriate StoGuard® AWRB.

## Health And Safety

### Health Precaution

Contains Portland cement and crystalline silica. Avoid breathing dust. As with any chemical construction product, exercise care when handling.

### DANGER!

Causes serious eye damage and/or skin irritation. May cause an allergic skin reaction, respiratory irritation, drowsiness or dizziness.

### Safety Precaution

Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

### First Aid: EYE CONTACT:

Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eye lids with fingers. Get immediate medical attention.

**SKIN CONTACT:** Immediately wash skin with plenty of soap and water for at least 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.

**INHALATION:** If inhaled, remove to fresh air. If not breathing give artificial respiration or give oxygen by trained personnel. Seek medical attention immediately. **INGESTION:** If swallowed, do NOT induce vomiting. Call a physician or a poison control center immediately. Never give anything by mouth to an unconscious person.

### Spills

Collect in an appropriate container. Uncured material may be removed with water.

### Disposal

Dispose of in accordance with local, state or federal regulations.

### Warning

**KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY.** Consult the Safety Data Sheet (SDS) for further health and safety information.

### LIMITED WARRANTY

This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp. Refer to Sto Specifications for more complete information on proper use and handling of this product.

**Sto Corp.**  
3800 Camp Creek Parkway  
Building 1400, Suite 120  
Atlanta, GA 30331

Tel: 404-346-3666  
Toll Free: 1-800-221-2397  
Fax: 404 346-3119

[www.stocorp.com](http://www.stocorp.com)

**S155-80101**  
Revision: A3.2  
Date: 05/2024

### Attention

This product is intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. It should be installed in accordance with those specifications and Sto's instructions. Sto Corp. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Sto's control. Improper use of this product or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. **STO CORP. DISCLAIMS ALL WARRANTIES EXPRESSED OR IMPLIED EXCEPT FOR EXPLICIT LIMITED WRITTEN WARRANTIES ISSUED TO AND ACCEPTED BY BUILDING OWNERS IN ACCORDANCE WITH STO'S WARRANTY PROGRAMS WHICH ARE SUBJECT TO CHANGE FROM TIME TO TIME.** For the fullest, most current information on proper application, clean-up, mixing and other specifications and warranties, cautions and disclaimers, please refer to the Sto Corp. website, [www.stocorp.com](http://www.stocorp.com).